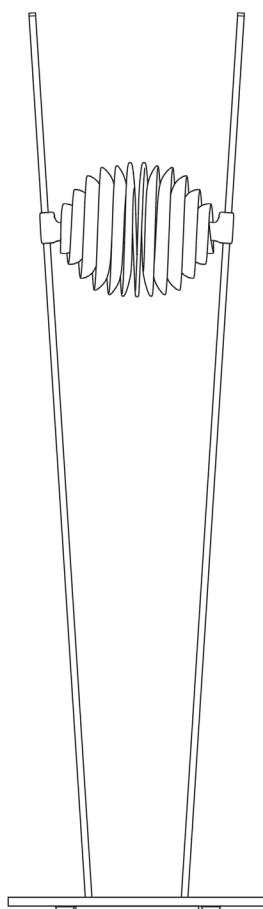


Filament light is a tribute to the explorers of the 19th century: creators of the first electrical light bulb made with carbon and tungsten filaments, and whose discoveries have inevitably led to new technologies that might one day make their original designs obsolete.

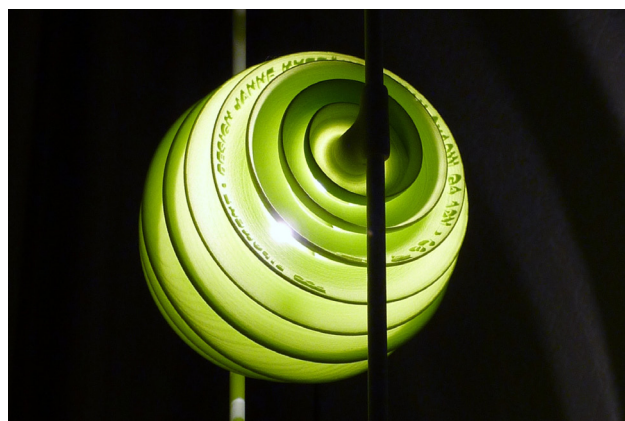
Designed by

*Fanne*

# Filament & 377/2 series



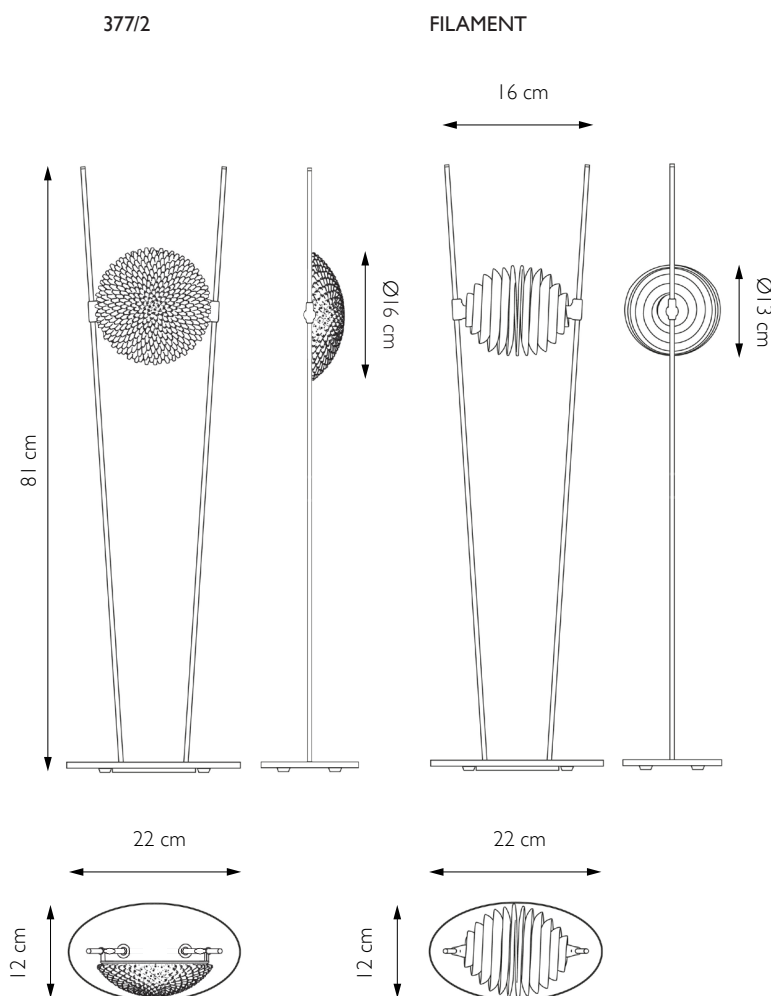
Filament Table light (Pink, Green and Orange) in 'Edha' interior shop, Amsterdam (The Netherlands)



Filament Table light in Stockholm office (Sweden)

# Filament & 377/2

## Classic/Colors



### COLOR CHANGE

Just as people the shade color ages. It comes white out of the 3D-Printer and will become a stable off-white color after a year.

### COLOR CHANGE *(Only Filament Classic and 377/2)*

Just like people the color of the 3D-Printed shade ages. It comes out white and will become a stable off-white color after a year

### ELECTRICITY MARKINGS



### PRODUCT INFORMATION

Product  Filament Classic  
 Filament Green  
 Filament Pink  
 Filament Orange  
 377/2

Bulb  240V  
 120V

2 x G4 halogen 12V (Max 20W) supplied

Type Table light  
 Designer Janne Kyttänen 2008–2009  
 Color Filament Classic: White & matte black  
 Filament Green: Green & white  
 Filament Pink: Pink & white  
 Filament Orange: Orange & white  
 377/2: White & matte black

Material 3D printed Nylon & powder coated steel

### HOW IT'S MADE

This product is the outcome of Freedom Of Creation's ten years of pioneering research exploring 3D printing technologies; a process that transforms a CAD file into a real object by a printing process, adding one layer of matter onto the other until the entire object is generated. The unlimited expressive possibilities that these technologies provide have characterized FOC as a trendsetting brand.

### INSTALLATION INSTRUCTION

- Step 1** – Slide the shade over the fitting on both sides  
**Step 2a** – (*Filament*) Flex the shade open so you can access the fitting with your bare hands and secure the shade with a nut on both sides  
**Step 2b** – (*377/2*) Secure the shade on both sides of the fitting by screwing on a nut  
**Step 3** – Insert a bulb on both sides  
**Step 4** – Plug the cable into your power socket

### DAILY USE INSTRUCTION

#### Light placement

- Only indoors
- Spin the dimmer knob to turn on the light and to adjust the light intensity

#### Bulb (re)placement

- Follow step 3 of the installation instruction
- Do not (re)place when the cable is plugged into the socket
- Do not touch halogen bulbs with your bare hands
- Do not use bulbs that exceed the maximum wattage specified in the right top of the sheet

#### Precautions

- Do not cover the lamp
- Do not leave the product unattended with children
- The product is not a heavy duty item but a work of art, so treat it carefully

#### Cleaning

The shade can be cleaned with standard soap and a dishwashing brush or it can be placed in the dishwasher

### DIMENSIONS

	Package dimensions	Net/gross weight
Filament	91 x 29 x 18 cm	1,9 / 4 kg
377/2	91 x 29 x 18 cm	1,9 / 4 kg